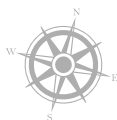




STAR INTERNATIONAL®
FURNITURE, INC.



ORIENT EXPRESS FURNITURE®



WOVEN COLLECTION OUTDOOR | UPHOLSTERY



Outdoor Performance Fabric & Rope

Sunproof brand by Ateja, provides premium quality outdoor fabrics and rope materials. Offered in both solution dyed Olefin or Acrylic, these fibers are color dyed through the material, offering many weather resistant qualities. All Sunproof fabrics have passed the most stringent of tests in accordance with International standards. This testing includes color fastness to light, rub testing, water repellency, soil & stain repellency, antibacterial, anti-mildew, as well as UV resistance. Sunproof is a trusted quality brand that offers value, durability and comfort with its products distributed worldwide.

Product Benefits

Color Fastness

- Will not fade or lose color intensity when exposed to sunlight for extended periods of time

Stain Resistance

- Specially treated to reduce fabric absorption of liquid, soil and stains

Water Repellent

- Protective layer keeps the fabric dry and clean so it continues looking fresh and new over time

Hygienic Qualities

Treated with hygienic protective finish that inhibits the growth of bacteria, mold and mildew

Environmentally-Friendly

- Woven from 100% solution dyed Acrylic & Olefin yarn, color is added prior to the yard extrusion.
- No dye bath processes are used. Dye baths produce harmful chemical waste that pollute the air and water
- 100% Recyclable
- Waste Water Reduction: production process that reduces water usage
- Certified Eco-Friendly Quality by the International Organization for Standardization 14001
- Oeko-Tex Certified: Oeko-Tex is the world's leading ecolable for textiles. This certification indicates the fabric is free all substances which might be harmful to humans and the environment

Durability

- Resistant to prolonged exposure to sunlight, wind, rain and humidity
- Blocks 97% of UV Rays, which protects the polymer components of fabric, making it a long-lasting product

Weatherability & Abrasion Ratings

	Smoke Gray Fabric	
	1,500 Sun Hours	10,000 Rubs
	Pumice Fabric	
	1,500 Sun Hours	20,000 Rubs
	White Speckle Fabric	
	1,500 Sun Hours	16,000 Rubs
	Blanca Fabric	
	1,500 Sun Hours	20,000 Rubs

Sunproof Fabric Maintenance

Hygienic Qualities

1. Machine wash in lukewarm water (up to 100° F) with a gentle cycle
2. Iron low if needed
3. Do not dry clean
4. Tumble dry low

Treatment of Stains

STAIN	TYPE	STAIN	TYPE
Adhesive	C	Jam	E
Animal excreta	B	Ketchup	D+E
Baby food	B+E	Lemonade	A+D
Ballpoint pen	D	Lipstick	C+D
Beer	E	Make-up	C+D
Blood	B	Mayonnaise	B
Brandy	E	Milk	B
Butter	C+B	Motorcar oil	C+D
Candle wax	C	Mold	E
Carbon paper	D	Mud	D
Chalk	D	Mustard	D+E
Chewing gum	C	Nail Polish	C
Chocolate	B+C+E	Nicotine	E
Cola	A+D	Oil	C+D
Cocoa	B+D	Oil paint	C
Coffee	E	Paraffin	C
Colored pencil	D	Perfume	E
Condensed milk	B	Printer ink	D
Cream	B	Red lead	F
Dust	C+A	Red wine	E
Edible oil	C+B	Rust	F
Egg	B	Salad dressing	B+E
Face powder	C	Skin cream	C
Fat	C	Soot	C
Floor polish	C	Synthetic paint	C
Fruit juice	E	Street dirt	C+A
Fruit stain	E	Syrup	A+D+E
Furniture polish	D	Tea	E
Grass stain	E	Tobacco	E
Gravy	B+C+D	Tomato juice	D+E
Hair dye	D+E	Urine	B
Honey	A	Vomit	B
Ice cream	B+E	Water color	D
Indian ink	D	White wine	E

Stain Removal

Prep:

1. Scrape off encrusted stains by hand, using a brush or putty knife and beat the fabric lightly
2. Vacuum any left over loose particles clean
3. Pre-clean with a neutral universal cleaning agent
4. Remove any residual surfactant, using a spray extraction cleaner

Type A Stains:

With a clean, absorbent cloth, treat the fabric with a commercial oxidative bleaching agent

Type B Stains:

Fresh stains: treat with an alkaline cleaning agent. Rinse off immediately. Dried-in stains: treat with an enzyme agent, note reaction time. Wipe off gently.

Type C Stains:

Treat with a solvent cleaning agent, using manual method as well (scrape off, beat lightly and vacuum clean when completely dry).

Type D Stains:

Treat with dye-fixing agent and if needed, an oxygen bleaching agent.

Type E Stains:

Fresh stains: treat with mild solution of slightly acidic cleaning agent. Rinse off immediately.
Dried stains: treat with an oxidative bleaching agent.

Type F Stains:

Treat with a commercial rust remover or acidic stain remover. Rinse off immediately.

After Treatment:

After any cleaning, use a spray extraction to remove any edge markings/residual cleaning agents.

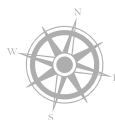
These are only general recommendations that cannot completely remove all stains. We recommended in all cases that you consult a professional cleaner.
*Essentials For Living is not responsible for any stains or wear and tear on fabrics.



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WOVEN COLLECTION OUTDOOR | GRAY TEAK

NEW GRAY TEAK

Teak Wood Grade: A | **B** | C

Teak wood, Latin name *Tectona Grandis*, has become one of the most sought after woods and is widely known as the most valuable tropical hardwood. Teak wood is an excellent material for many applications including ships/boats, buildings, bridges and high end furniture, including outdoor furniture.

Since the interior of the wood contains rich natural oil, teak can withstand extreme weather conditions. Teak wood grows slowly, which is partly why it has such a rich oil content. Teak is not harvested until it has grown for 30-50 years. All Teak wood is kiln dried to a 10% moisture content. This process is essential and is strictly controlled to ensure the product is dried properly to avoid extreme cracks, bows and cupping, which can occur when wood has a high moisture content. During production, it is normal for the moisture content to rise to around 12-14%.

Teak Production

- Most joints are Mortise & Tenon
- Some joints require a grooving line ("U" Groove) to allow the wood to move. This is also called "checking".
- For outdoor products, it is best to use slats instead of solid laminated tops because the wood is always breathing and moving. The gaps between the slats allow water to pass through the top, which helps to prevent water from collecting.
- Our furniture is constructed using a very particular glue sourced from Europe that is designed for use with outdoor furniture.
- Hairline cracks and other cracks are part of a natural reaction and should be expected. Solid Teak wood is a living material that is constantly reacting to the surrounding environment, in particular an open-air environment.

All solid wood exported from Indonesia is strictly monitored by the Indonesian Government to avoid any illegal timber trades. Our Teak wood is exported under license.

Care & Maintenance:

Once you have assembled and placed your solid Teak wood furniture outside, it is recommended that you clean it. Spray down the furniture with a water hose to remove the dust and dirt. Once soaked, let the furniture dry under direct sunlight. Repeat this process 3-5 times. This process helps minimize the potential for the natural oils to drip onto any cushions, which can cause stains.

Instant Gray

Our products are finished in what is called Instant Gray Finish. This is a treatment that helps the wood turn its silver-grey patina much faster. The wood will change color in approximately 6 months to a year. For the best Instant Gray results, it is important to put the product outside under direct sunlight.

The following is a normal part of the Instant Gray process:

- During rains, your furniture may look dirty and appear to be stained
- Dark and light lines may develop in the wood
- The finish may look like it has drops on it after the initial exposure to rain

AGED GRAY TEAK

NEW

AGED

(Over 6 Months)

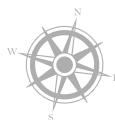




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WOVEN COLLECTION OUTDOOR | GRAY TEAK

Care & Maintenance: (Continued)

Cleaning

Continue to leave your furniture outside and after approximately 1-3 months the color will start to appear more uniform across the product. After the initial exposure to rain, do not attempt to clean your furniture with soap and water. Clean your furniture only with a hose to spray away the dirt. After 3 months, you may clean your furniture by gently rubbing with a soft sponge, mild soap and water. A soft-bristle brush may be incorporated for a more robust cleaning. Rinse with water and dry with a soft cloth. If more care is needed, use Teak Cleaner then apply a new layer of Instant Gray Finish.

Here are the products we recommend:



Golden Care®
Multi-Surface Outdoor
Furniture Cleaner &
Stain Remover Spray



Golden Care®
Hardwood & Teak
Instant Gray Finish

Maintenance

If the furniture is in a freezing environment, thoroughly clean and dry, then store it in a dry place such as garage or shed. Rain and snow may fill any small cracks in the wood with moisture, which will lead to additional cracks. If storage is unavailable, the furniture should be covered with outdoor furniture covers and not left wet. Avoid letting water stand on the surface of your furniture or cushions. It is recommended to store cushions indoors during heavy rain or extreme weather. Do not cover your furniture with fabric that does not breathe. If the furniture is left wet, the furniture will likely develop mildew that will need to be cleaned off.

— NEW —

— AGED —
(Over 6 Months)



SPECIAL CONSIDERATION: The Woven Collection's "Gray Teak" is solid teak wood finished with a solution that expedites the aging process of teak to a natural silver tone. Over time, the natural weathering of Gray Teak will cause its appearance to change in color and texture, with possible marks and cracks. By ordering Gray Teak, you accept these characteristics and agree that no claim will be approved regarding the natural aging process of teak or the special color qualities associated with the Gray Teak finish. Special care should be taken to protect this natural finish.